

ASAD  
Work Order ID 66353

Friday, February 11, 2011 10:55:51 AM

PRELIMINARY ISSUE

Page 1

Item ID: D4317-3  
Revision ID: PRELIM  
Item Name: Wiring Plate

Accept



Setup Start



Stop



Start Date: 2/11/2011 Start Qty: 2.00  
Required Date: 2/15/2011 Req'd Qty: 2.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan:  
QC:

Date:  
Date:

Tooling:  
SPC (Y/N):

Date:  
Date:

Run Start  
Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr	Revision Nbr
D4317	PA1

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: PA1

Prog Rev: PA1

2-Deburr if necessary

B11-2-14

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-2-14

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Page 2

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Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: Date:  
QC: Date:

Tooling: Date:  
SPC (Y/N): Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

- inspected to par

0.00

Day only

8/10/14



130



Small Fab

Small Fab

Memo  
Form on roller as per dwg

0.00

0.00

SB 11/02/14

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

- inspected to par

0.00

Day only

8/10/14



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Page 3

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Start Date: 2/11/2011 Start Qty: 2.00  
Required Date: 2/15/2011 Req'd Qty: 2.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan:  
QC:

Date:  
Date:

Tooling:  
SPC (Y/N):

Date:  
Date:

Run Start  
Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

150

Identify as per dwg & Stock Location: *B/C*

0.00



Packaging

Memo

0.00

Packaging

*lpl 11-02-15*

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*used on w/o. #66051*

POSITIVE RECALL

EFFECTIVE 11-02-11 AUTH G

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

*MT 11-02-15*

# Picklist Print

Friday, February 11, 2011 10:55:49 AM

Page 1

Work Order ID: 66353



Parent Item: D4317-3



Parent Item Name: Wiring Plate

Start Date: 2/11/2011

Required Date: 2/15/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.02.02 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased	No			100	sf	128.3800	0.1362	0.286737			



304/316 Sheet .063



1811-2-14

Location

Loc Qty

Loc Code

MAT

128.38

111323

0

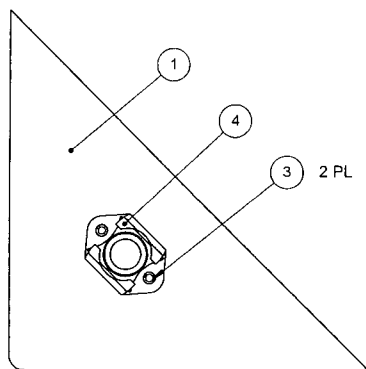
116623

128.38

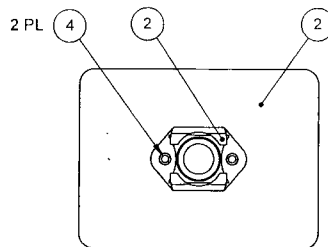
116623

①

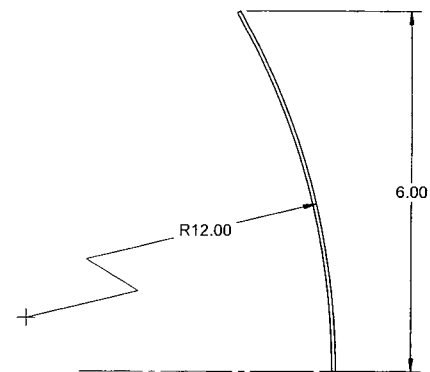




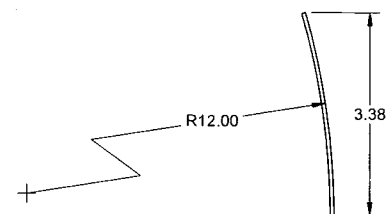
**D4317-011 COVER PANEL RETAINER**



**D4317-013 COVER PANEL RETAINER**



**D4317-1 VIEWING PLATE**



**D4317-3 WIRING PLATE**

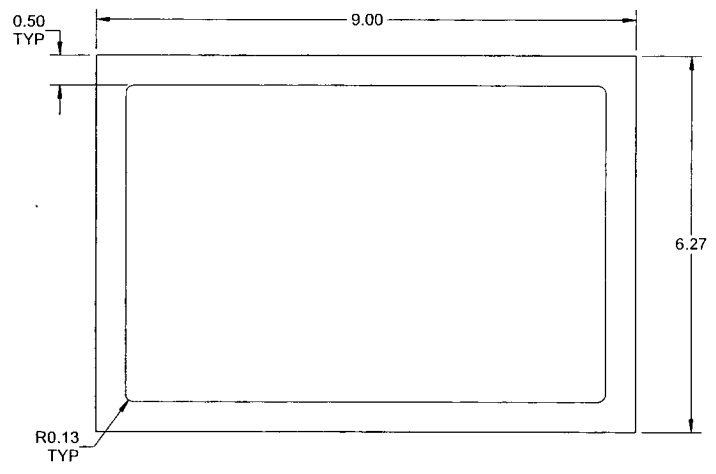
**NOTES:**

- 1) MATERIAL -1: MAKE FROM D4317-1F  
-3: MAKE FROM D4317-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4317-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT-011: 0.1 lbs  
-013: 0.06 lbs  
-1 & -3: SEE FLAT PATTERN WEIGHTS

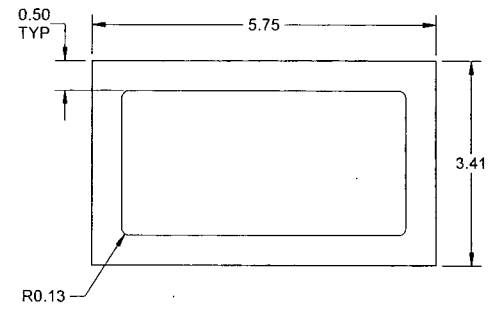
**PRELIMINARY A1**  
11.02.01 (AJS)

DESIGN	CP	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4317</b>	SHEET 2 OF 4
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DE APPR.		<b>VIEWING PLATE</b>	NTS
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PRELIMINARY A1  
11.02.01 (AJS)



**D4317-1F VIEWING PLATE**



**D4317-3F WIRING PLATE**

**NOTES:**

- 1) MATERIAL: TP, CF, 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.060 THK  
PER MIL-S-8059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S16GA OR DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NA
- 7) WEIGHT -1: 0.26 lbs  
-3: 0.14 lbs

DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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